



D5645-1 DOUBLER

- NOTES:
- 1) MATERIAL: 6061-T6/-T62/-T651 ALUMINUM SHEET, 14 GAUGE (0.08 THICK)
PER QQ-A-250/11, OR AMS-QQ-A-250/11, OR AMS 4025, OR AMS 4027
REF DART SPEC M6061T6S
 - 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY PER DART QSI 044
 - 7) WEIGHT: 0.22 lbs

PRELIMINARY ISSUE

A	NEW ISSUE		ZF	18.05.23
REV.	DESCRIPTION		BY	DATE
DESIGN	ZF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
DRAWN	ZF			
CHECKED	MW	DRAWING NO. D5645	REV. A3	
MFG. APPR.	JFS		SHEET 1 OF 1	
APPROVED		TITLE DOUBLER	SCALE	
DE APPR.			NTS	
DATE	18.05.23		COPYRIGHT © 2018 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	